

Ship Oct 20

Work Order ID 74178

Monday, September 26, 2011 3:22:10 PM



Page 1

Item ID: K10111

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

K10111

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP K10111

CHG 002

Sukolig

MLJ 11-10-19

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

SP 11-10-12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sukolig

(15)

Work Order ID 74178

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Page 2

Item ID: K10111

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP k10111								
	Location: _____								
	PPP rev: <u>DRAFT</u>								
		74393							
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									
		74394							
		73 395							
		14 396							
		74 397							

10/10/10 (5)

11/10/10

MF

11-10-19

Picklist Print

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Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP : F01.11.08 Revised Step 5 and Added Inspection Level
21 SM
11.09.23 PER REV.B DD VERF:EC
IPP REV:G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A

Purchased

No

110

Each

2,295.000

8

40



Bolt

Location

Loc Qty

Loc Code

ST354

295

116191

195

118706

100

st510

2000

119042

2000

Purchased

No

110

Each

6,216.000

12

60

AN4-6A



Bolt

Location

Loc Qty

Loc Code

ST356

1200

117872

200

118422

300

118628

400

118838

300

ST358

16

117514

16

ST516

5000

119017

5000

LOOK

sp 11-10-13

Picklist Print

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Monday, September 26, 2011 3:22:07 PM

Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

AN4C5A

Purchased

No

110

Each

583.0000



SP 11-10-13

BOLT

Location

Loc Qty

Loc Code

FP-B

94

112243

94

ST345

389

112243

389

ST356

100

119017

100

Purchased

No

110

Each

3,197.000



m 119017 SP 11-10-12

AN5-7A

Bolt

Location

Loc Qty

Loc Code

ST337

197

117313

14

117441

132

118422

1

118706

50

ST516

3000

119017

3000

Purchased

No

110

Each

643.0000



m 119127 SP 11-10-12

AN6-44A

Bolt

Location

Loc Qty

Loc Code

ST344

43

110372

43

st510

600

119036

600

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Page 3

Monday, September 26, 2011 3:22:07 PM

Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D206-651-041

cther 206

Manufactured No

110 Each

19.0000

1 5



206A/B GHW

Location

Loc Qty

Loc Code

FG120

19

46160

19

110 Each

96.0000

16 80

D2652

Manufactured No



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

110 Each

7.0000

2 10

D2661-1

Manufactured No



Saddle, LH Fwd Aft Out 206

Location

Loc Qty

Loc Code

ST435

7

64559

7

110 Each

2.0000

2 10

D2662-1

Manufactured No



Saddle, LH In 206

Location

Loc Qty

Loc Code

ST435

2

7373

2

74002 RHP/19

B 73833 SP

74471 74 11/11/11
74470 34

B 73848 4K SP 11-10-12
B 73847 6K

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Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2712

Manufactured No

110 Each

1,461.000

10 50

Set Screw

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST021	1411	
71160	111	
72231	300	
73837	1000	

D2884

Manufactured No

110 Each

264.0000

2 10

Saddle Spacer

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST025	254	
52302	22	
73306	24	
73823	208	

D2885

Manufactured No

110 Each

50.0000

2 10

Saddle Spacer

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST025	40	
52303	40	

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Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D3413-1
Ring

Manufactured No

110 Each 59.0000

1 5
80

Location Loc Qty Loc Code

ST420 19

66387 1

70773 18

ST467 40

72137 20

73298 20

2x
3x
40

MS21042L3
Nut

Purchased No

110 Each 8,431.000

8 40

80 11-10-12

Location Loc Qty Loc Code

ST300 2431

117441 16

117601 260

117885 155

118451 1000

118927 1000

ST516 6000

119017 6000

40x

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Monday, September 26, 2011 3:22:07 PM

Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

9,993.000

12 60



Nut

Location

Loc Qty

Loc Code

ST300

3993

117441

51

117601

637

117885

305

118451

2000

118927

1000

ST516

6000

119017

6000

MS21042L6

Purchased

No

110

Each

944.0000

2 10



Nut

Location

Loc Qty

Loc Code

ST300

944

117677

200

118384

46

118927

98

118968

600

NAS1149C0463R

Purchased

No

110

Each

490.0000

1 5



Washer

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

489

117735

489

Picklist Print

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Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0363J

Purchased

No

110

Each

4,404.000

8

40



Washer

Location

Loc Qty

Loc Code

ST298

4404

117601

274

118077

1130

118612

1000

118968

2000

401

NAS1149D0463J

Purchased

No

110

Each

3,305.000

24

120



Washer

Location

Loc Qty

Loc Code

ST297

200

118853

200

ST298

2105

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

1031

118612

904

ST302

1000

119042

1000

120

Picklist Print

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Monday, September 26, 2011 3:22:08 PM

Work Order ID: 74178

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0563J

Purchased

No

110

Each

4,577.000

8

40



Washer

Location

Loc Qty

Loc Code

ST298

4577

118206

3577

118614

1000

40x

NAS1149D0663J

Purchased

No

110

Each

944.0000

4

20



Washer

Location

Loc Qty

Loc Code

ST298

944

115996

5

117977

439

118614

500

20x

SP 11-10-12

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REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
SKIDTUBE AND SADDLE INSTALLATIONS:

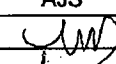
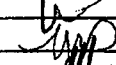
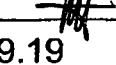
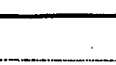
AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-111
BELL 206 A/B	D206-642-113

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

PART NUMBER	K10111	D206-642-111	D206-642-113
D206-651-041	1	1	1
D2652	16	16	16
D3413-1	1	1	1
D2661-1	2	2	2
D2662-1	2	2	2
D2712	10	10	10
D2884	2	2	2
D2885	2	2	2
AN3-41A	8	8	8
AN4C5A	1	1	1
AN4-6A	12	12	12
AN5-7A	8	8	8
AN6-44A	2	2	2
NAS1149D0363J	8	8	8
NAS1149D0463J	24	24	24
NAS1149D0563J	8	8	8
NAS1149D0663J	4	4	4
MS21042-3 (OR L3)	8	8	8
MS21042-4 (OR L4)	12	12	12
MS21042-6 (OR L6)	2	2	2
NAS1149C0463R	1	1	1

RELEASED

2011-09-23

B	ADD APPLICABILITY TO D206-642-113	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		REV. B SHEET 1 OF 1	
MFG. APPR.			
APPROVED		SCALE NTS	
DE APPR.			
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